

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 19.06.26	Job No.: RB18-ROLLS ROYCE	ADR Yes/No: N	ADR Date: <i>VA</i>	<i>mpp</i> ECN #: 19- 753
Product No.: DART TOOLING ROLLS ROYCE	Created By: VM	Approved By: <i>VA</i>		
Product Name: TURBINE FIXTURE ASSEMBLY	Checked By: <i>mt</i>			

Reason for Change:
FIT ISSUES

Documents Released:

RB6799955 REV F

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: 19-753

PAPERWORK UPDATE ☐ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD		<i>mt 19.06.26</i>
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		<i>mt 19.06.26</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD		<i>mt 19.06.26</i>
17	Update / Verify Authorized Release Certificate Database	<i>Y</i>	<i>MD</i>		<i>mt 19.06.26</i>
18	Create / Update Change Record Form / Item Card Database	<i>Y</i>	<i>MD</i>		<i>mt 19.06.26</i>
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

PLACE RB6799955 REV 5 SUPERCEED FOLDER
RELEASE RB6799955 REV F DRAWING
CLOSE URF 19-753
STOCK CAN BE USE AS IS

done 19.06.28

ECN Verified & Complete: _____ Date: _____

Linda Lacelle

From: Linda Lacelle
Sent: Friday, June 28, 2019 7:41 AM
To: Vanessa Morel; John Chuprun; Rachel Maloney
Cc: Michael Lee; Michelle GagnonDonovan; Ketan Tailor; Jennifer Renwick
Subject: RE: ECN 19-753 RB6799955 REV F

ECN 19-753

Perfect...thx

John/Rachel,
Pls scrap per ECN17-753 – RB6799955-7

Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Add
Part Number: RB6799955-7 Revision: Wrench											
200	QC 21 - SA	F163225			2 pcs	0	163225	GA139E		Stock	10/3/2
Operation Totals:		1			2	0					
Part Totals:		1			2	0					
Totals:		1			2	0					

Thx
L

From: Vanessa Morel <vmorel@dartaero.com>
Sent: Friday, June 28, 2019 7:37 AM

To: Linda Lacelle <llacelle@dartaero.com>

Cc: Michael Lee <mlee1@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Ketan Tailor <ktailor@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>

Subject: RE: ECN 19-753 RB6799955 REV F

I check in Plex and we have 2 in stock.

My suggestion is to scrap them since we've changed the material and th Rc on it.

Vanessa Morel

Mechanical Designer

DART AEROSPACE

T 1 613 632-5200 Ext.302

E vmorel@dartaero.com

W www.dartaerospace.com



From: Linda Lacelle

Sent: June 28, 2019 7:24 AM

To: Vanessa Morel <vmorel@dartaero.com>

Cc: Michael Lee <mlee1@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Ketan Tailor <ktailor@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>

Subject: RE: ECN 19-753 RB6799955 REV F

Hmmmmm

So the RB6799955-7 in stock is no good?

From: Vanessa Morel <vmorel@dartaero.com>

Sent: Thursday, June 27, 2019 3:55 PM

To: Linda Lacelle <llacelle@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>

Cc: Michael Lee <mlee1@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Ketan Tailor <ktailor@dartaero.com>

Subject: ECN 19-753 RB6799955 REV F

Hi Linda,

On this ECN at the bottom it says STOCK CAN BE USE AS IS but we should read FINISHE GOODS INVENTORY CAN BE USE AS IS.

For everything that we're going to manufacture, parts must comply.

Let me know if what I said make sense to you.

Thanks,

Vanessa Morel

Mechanical Designer

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E vmorel@dartaero.com

W www.dartaerospace.com

